

Aerodynamically optimised
splitter frame



Tested to VDI 6022

Attenuators

XK



Splitter with high insertion loss with broadband attenuation even in the low frequency range

Sound attenuator splitters, installation kit to be used in ventilation and air conditioning systems

- Attenuation effect due to absorption
- Energy efficient due to aerodynamically formed frame (bullnose radius 0.8")
- Acoustic data measured to ISO 7235
- Sound absorbing material is biosoluble and hence hygienically safe
- Sound absorbing material faced with glass fibre fabric as a protection against erosion due to airflow velocities up to 3937 fpm
- The sound absorbing material is non-combustible, to EN 13501, fire rating class A1
- For use in areas with potentially explosive atmospheres (according to EC Directive 2014/34/EU (ATEX)), zones 1, 2, and zones 21 and 22 (outside) according to EC Directive 1999/92/EC
- Operating temperature up to 212 °F, with expanded metal (variant L) up to 572 °F for a limited period of time

Optional equipment and accessories

- Expanded metal as an additional mechanical protection for the sound absorbing material
- Stainless steel variant A2 (1.4301), with optional perforated metal facing as an additional protection for the sound absorbing material
- Other stainless steel and aluminium variants as well as PUR coating upon request
- U-sheets and clamp sheets to join subdivided attenuator splitters

| | | | |
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General information

Application

- Sound attenuator splitters are used for the reduction of fan noise and air-regenerated noise in ventilation and air conditioning systems
- Attenuation effect due to absorption
- Broadband attenuation even in the high frequency range
- Hygiene tested and compliant with VDI 6022
- For use in areas with a potentially explosive atmosphere (EC Directive 2014/34/EU (ATEX)), zones 1, 2, 21 and 22 (outside) according to Directive 1999/92/EC

Special features

- Increased insertion loss even in the high-frequency range
- Energy savings due to aerodynamically profiled splitter frame
 - Up to 30 % lower differential pressure
- Hygiene tested and compliant with VDI 6022
- Multi-section construction available for large dimensions

Nominal sizes

- H: 6" – 98"
- L: 20", 30", 39", 49", 59", 69", 79", 89", 98"
- Intermediate sizes of H and L are possible: 6" – 98" in increments of 0.04"
- Undivided construction: H + L 24" min., 157" max., 220 lbs max.
 - Size limit for H or L: If one dimension is greater than 59", the other one must not exceed 59"
- Height or length subdivided in case of a deviation and for sizes 98" – 197"
 - Height subdivided from H ≥ 98", otherwise with the length subdivided

Variants

- XK100: splitter thickness 4"
- XK200: splitter thickness 8"
- XK230: splitter thickness 9"
- XK300: splitter thickness 12"

Construction

Splitter surface

- F: Glass fibre fabric
- L: glass fibre fabric faced with expanded metal as an additional mechanical protection for the sound absorbing material

Materials and surfaces

- No entry: galvanised steel 1.0917
- A2: stainless steel 1.4301
 - Construction L: Glass fibre fabric with perforated metal facing as an additional mechanical protection for the sound absorbing material
- P1: Powder-coated, RAL 7001, silver grey

Parts and characteristics

- Aerodynamically profiled frame
 - Reduced weight and increased rigidity due to special profile
 - Helps to optimise the airflow, hence reducing the air-regenerated noise
 - Reduces the pressure loss
 - Covers the edges of the sound absorbing material
- Sound absorbing material fitted to reduce air-regenerated noise by absorption

Accessories

- UU-sheets/clamp sheets to join subdivided attenuator splitters (included with subdivided splitter constructions)

Construction features

Aerodynamically formed splitter frame (bullnose radius 0.8") that helps to reduce turbulence on both the upstream and downstream sides; frame with grooves for increased rigidity

- Frame edges are folded to protect the infill
- Operating temperature up to 212 °F; variant L up to 572 °F for 8h max.

Materials and surfaces

- Splitter frame and centre mullion made of galvanised sheet steel 1.0917 or stainless steel 1.4301
- Expanded metal facing made of galvanised steel 1.0917
- Perforated metal facing made of stainless steel 1.4301
- Absorption material is mineral wool
 - To EN 13501, fire rating Class A1, non-combustible
 - RAL quality mark RAL-GZ 388
 - Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EC
 - Faced with glass fibre fabric as a protection against erosion from airflow velocities of up to 3937 fpm
 - Inert to fungal and bacterial growth according to EN 846

Standards and guidelines

- Insertion loss and sound power level of air-regenerated noise tested to ISO 7235
- Meets the hygiene requirements of VDI 6022, VDI 3803 Part 1 and DIN 1946 Part 4
- EC Directive 2014/34/EC (ATEX): Equipment and protective systems intended for use in areas with potentially explosive atmospheres
- EC Directive 1999/92/EC (ATEX): Improvement of the safety and health protection of workers potentially at risk from explosive atmospheres

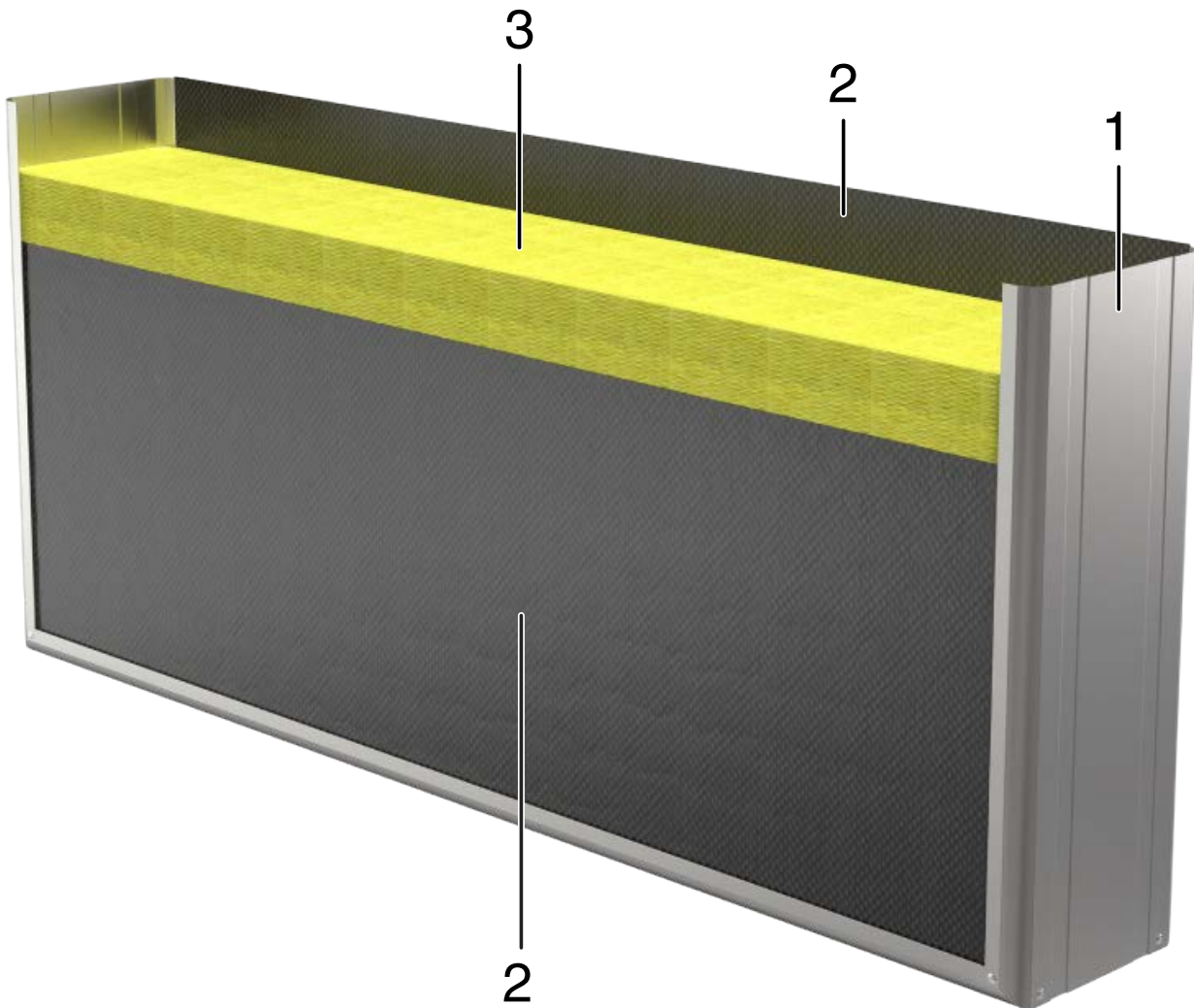
Maintenance

- Low maintenance as construction and materials are not subject to wear

Function

The attenuation effect of the XK splitters is due to absorption. The splitters have a mineral wool infill as sound absorbing material.

Schematic illustration of XK



- 1 Splitter frame
- 2 Glass fibre fabric (facing)
- 3 Sound absorbing material

Technical data

| | |
|-----------------------|---|
| Splitter thickness | 4", 8", 9", 12" |
| Nominal sizes (H × L) | 6" × 18" – 59" × 98", 18" × 6" – 98" × 59" |
| Height subdivide | 98" – 197" or if H and L > 59" |
| Length subdivided | 98" – 197" or if H and L > 59" |
| Intermediate sizes | In increments of 0.04" |
| Operating temperature | Up to 212 °F, variant L up to 572 °F for 8 h max. |

The length (L) of sound attenuator splitters refers to the airflow direction.

Quick sizing

Quick sizing tables provide a good overview of the insertion loss and of differential pressures for different airway widths and airflow velocities. Intermediate values can be calculated with our Easy Product Finder design program.

The differential pressures apply to sound attenuators with a height of 3'.

XK4, XS4, insertion loss D_e [dB] and differential pressure Δp [in WC]

| L | Airway width | Centre frequency f_m [Hz] | | | | | | | | v_s [fpm] | | |
|-----|--------------|-----------------------------|----|----|------|------|------|------|------|-------------|-------|-------|
| | | 2 | 5 | 10 | 20 | 39 | 79 | 157 | 315 | 0.2 | 0.4 | 0.6 |
| 20 | 2 | 4 | 8 | 6 | 18 | 35 | 40 | 27 | 22 | 1969 | 5709 | 11024 |
| 20 | 4 | 4 | 4 | 4 | 15 | 27 | 22 | 15 | 10 | 1575 | 4528 | 8858 |
| 39 | 2 | 6 | 10 | 14 | 28 | 44 | 48 | 35 | 29 | 2559 | 7283 | 14173 |
| 39 | 3 | 5 | 7 | 10 | 24 | 38 | 38 | 27 | 20 | 1969 | 5512 | 10827 |
| 39 | 4 | 5 | 5 | 8 | 23 | 36 | 33 | 23 | 15 | 1772 | 5118 | 10039 |
| 59 | 2 | 7 | 13 | 21 | 38 | > 50 | > 50 | 43 | 37 | 3150 | 8661 | 17126 |
| 59 | 3 | 6 | 9 | 16 | 33 | 48 | 48 | 35 | 26 | 2362 | 6299 | 12402 |
| 59 | 4 | 6 | 7 | 13 | 30 | 45 | 45 | 31 | 21 | 1969 | 5709 | 11024 |
| 79 | 2 | 8 | 16 | 29 | 48 | > 50 | > 50 | > 50 | 45 | 3740 | 10236 | 20079 |
| 79 | 3 | 7 | 10 | 21 | 41 | > 50 | > 50 | 43 | 33 | 2559 | 7087 | 13780 |
| 79 | 4 | 7 | 8 | 18 | 38 | > 50 | > 50 | 39 | 27 | 2165 | 6299 | 12205 |
| 98 | 2 | 10 | 18 | 36 | > 50 | > 50 | > 50 | > 50 | > 50 | 4331 | 11811 | 23228 |
| 98 | 3 | 8 | 12 | 27 | 49 | > 50 | > 50 | > 50 | 39 | 2756 | 7874 | 15354 |
| 98 | 4 | 8 | 9 | 22 | 45 | > 50 | > 50 | 48 | 33 | 2362 | 6693 | 13189 |
| 118 | 2 | 11 | 21 | 44 | > 50 | > 50 | > 50 | > 50 | > 50 | 4724 | 13386 | 26181 |
| 118 | 3 | 10 | 14 | 33 | > 50 | > 50 | > 50 | > 50 | 45 | 3150 | 8661 | 16732 |
| 118 | 4 | 9 | 10 | 27 | > 50 | > 50 | > 50 | > 50 | 38 | 2559 | 7283 | 14370 |

XK8, XS8, insertion loss D_e [dB] and differential pressure Δp [in WC]

| L | Airway width | Centre frequency f_m [Hz] | | | | | | | | v_s [fpm] | | |
|-----|--------------|-----------------------------|----|------|------|------|------|------|-----|-------------|-------|-------|
| | | 2 | 5 | 10 | 20 | 39 | 79 | 157 | 315 | 0.2 | 0.4 | 0.6 |
| 20 | 2 | 4 | 9 | 14 | 27 | 42 | 38 | 25 | 19 | 4134 | 11417 | 22441 |
| 20 | 4 | 2 | 5 | 10 | 19 | 28 | 24 | 16 | 12 | 2165 | 6102 | 12008 |
| 39 | 2 | 5 | 14 | 21 | 43 | > 50 | > 50 | 36 | 25 | 4724 | 13189 | 25787 |
| 39 | 3 | 4 | 10 | 18 | 35 | 46 | 41 | 27 | 19 | 2953 | 8465 | 16535 |
| 39 | 4 | 4 | 9 | 16 | 32 | 41 | 35 | 23 | 16 | 2559 | 6890 | 13583 |
| 59 | 2 | 7 | 19 | 29 | > 50 | > 50 | > 50 | 47 | 31 | 5315 | 14764 | 28937 |
| 59 | 3 | 6 | 14 | 24 | 49 | > 50 | > 50 | 35 | 23 | 3346 | 9449 | 18054 |
| 59 | 4 | 5 | 12 | 22 | 44 | > 50 | 46 | 30 | 19 | 2756 | 7874 | 15354 |
| 79 | 2 | 9 | 24 | 36 | > 50 | > 50 | > 50 | > 50 | 37 | 5906 | 16339 | 32283 |
| 79 | 3 | 7 | 19 | 31 | > 50 | > 50 | > 50 | 44 | 27 | 3740 | 10433 | 20669 |
| 79 | 4 | 6 | 16 | 28 | > 50 | > 50 | > 50 | 37 | 23 | 3150 | 8661 | 16929 |
| 79 | 8 | 3 | 9 | 19 | 40 | 44 | 31 | 16 | 9 | 1772 | 4921 | 9843 |
| 98 | 2 | 11 | 29 | 44 | > 50 | > 50 | > 50 | > 50 | 42 | 6496 | 18110 | 35433 |
| 98 | 3 | 9 | 23 | 37 | > 50 | > 50 | > 50 | > 50 | 32 | 4134 | 11614 | 22637 |
| 98 | 4 | 8 | 20 | 34 | > 50 | > 50 | > 50 | 44 | 27 | 3346 | 9449 | 18504 |
| 98 | 8 | 4 | 11 | 24 | 49 | > 50 | 38 | 19 | 11 | 1969 | 5512 | 10630 |
| 118 | 2 | 13 | 34 | > 50 | > 50 | > 50 | > 50 | > 50 | 48 | 7087 | 19685 | 38780 |
| 118 | 3 | 10 | 27 | 44 | > 50 | > 50 | > 50 | > 50 | 36 | 4528 | 12598 | 24803 |
| 118 | 4 | 9 | 23 | 40 | > 50 | > 50 | > 50 | > 50 | 30 | 3740 | 10433 | 20276 |
| 118 | 8 | 5 | 13 | 29 | > 50 | > 50 | 45 | 22 | 12 | 2165 | 5906 | 11614 |

XK230, XS230, insertion loss D_e [dB] and differential pressure Δp [in WC]

| L | Airway width | Centre frequency f_m [Hz] | | | | | | | | v_s [fpm] | | |
|-----|--------------|-----------------------------|----|----|------|------|------|-----|-----|-------------|-------|-------|
| | | 2 | 5 | 10 | 20 | 39 | 79 | 157 | 315 | 0.2 | 0.4 | 0.6 |
| 20 | 3 | 3 | 6 | 11 | 22 | 30 | 22 | 16 | 15 | 2953 | 8465 | 16535 |
| 20 | 4 | 3 | 5 | 10 | 19 | 26 | 19 | 14 | 14 | 2559 | 6890 | 13583 |
| 39 | 3 | 4 | 10 | 18 | 32 | 42 | 34 | 23 | 19 | 3543 | 9646 | 19094 |
| 39 | 4 | 4 | 9 | 17 | 29 | 38 | 30 | 20 | 17 | 2756 | 7874 | 15354 |
| 39 | 8 | 3 | 6 | 12 | 20 | 23 | 17 | 11 | 10 | 1575 | 4528 | 8661 |
| 59 | 3 | 5 | 14 | 25 | 41 | > 50 | 47 | 30 | 22 | 3937 | 11024 | 21457 |
| 59 | 4 | 5 | 13 | 23 | 38 | 49 | 41 | 26 | 20 | 3150 | 8858 | 17323 |
| 59 | 8 | 4 | 8 | 18 | 27 | 32 | 23 | 14 | 12 | 1772 | 4921 | 9646 |
| 79 | 3 | 6 | 18 | 32 | > 50 | > 50 | > 50 | 37 | 26 | 4331 | 12205 | 23819 |
| 79 | 4 | 6 | 16 | 30 | 47 | > 50 | > 50 | 32 | 23 | 3543 | 9843 | 19291 |
| 79 | 8 | 4 | 11 | 23 | 35 | 40 | 28 | 17 | 14 | 1969 | 5512 | 10630 |
| 98 | 3 | 7 | 22 | 39 | > 50 | > 50 | > 50 | 43 | 29 | 4921 | 13386 | 26378 |
| 98 | 4 | 7 | 20 | 37 | > 50 | > 50 | > 50 | 38 | 26 | 3937 | 10827 | 21260 |
| 98 | 8 | 5 | 13 | 28 | 42 | 48 | 34 | 20 | 16 | 2165 | 5906 | 11614 |
| 118 | 3 | 8 | 26 | 46 | > 50 | > 50 | > 50 | 50 | 32 | 5315 | 14567 | 28740 |
| 118 | 4 | 8 | 24 | 43 | > 50 | > 50 | > 50 | 44 | 29 | 4331 | 11811 | 23031 |
| 118 | 8 | 6 | 16 | 33 | 50 | > 50 | 40 | 24 | 18 | 2362 | 6496 | 12598 |

XK12, XS12, insertion loss D_e [dB] and differential pressure Δp_t [in WC]

| L | Airway width | Centre frequency f_m [Hz] | | | | | | | | v_s [fpm] | | |
|-----|--------------|-----------------------------|----|------|------|------|------|-----|-----|-------------|-------|-------|
| | | 2 | 5 | 10 | 20 | 39 | 79 | 157 | 315 | 0.2 | 0.4 | 0.6 |
| 20 | 3 | 3 | 7 | 15 | 22 | 29 | 26 | 18 | 12 | 4134 | 11417 | 22244 |
| 20 | 4 | 3 | 6 | 13 | 20 | 26 | 23 | 16 | 11 | 3346 | 9055 | 17913 |
| 39 | 3 | 5 | 12 | 23 | 34 | 42 | 37 | 24 | 16 | 4528 | 12795 | 25000 |
| 39 | 4 | 4 | 11 | 21 | 31 | 38 | 33 | 22 | 14 | 3543 | 10039 | 19882 |
| 39 | 8 | 3 | 8 | 16 | 22 | 25 | 21 | 13 | 10 | 1969 | 5315 | 10433 |
| 59 | 3 | 6 | 17 | 32 | 45 | > 50 | 47 | 30 | 20 | 5118 | 14173 | 27756 |
| 59 | 4 | 5 | 16 | 29 | 42 | 50 | 42 | 27 | 18 | 3937 | 11024 | 21850 |
| 59 | 8 | 3 | 12 | 22 | 29 | 33 | 27 | 17 | 11 | 2165 | 5709 | 11220 |
| 79 | 3 | 7 | 23 | 40 | > 50 | > 50 | > 50 | 36 | 23 | 5512 | 15551 | 30315 |
| 79 | 4 | 6 | 21 | 37 | > 50 | > 50 | > 50 | 32 | 21 | 4331 | 12205 | 23819 |
| 79 | 8 | 4 | 15 | 28 | 37 | 41 | 33 | 20 | 13 | 2165 | 6102 | 12008 |
| 98 | 3 | 9 | 28 | 49 | > 50 | > 50 | > 50 | 42 | 27 | 6102 | 16929 | 33071 |
| 98 | 4 | 8 | 26 | 45 | > 50 | > 50 | > 50 | 37 | 24 | 4724 | 13189 | 25787 |
| 98 | 8 | 5 | 19 | 34 | 45 | 50 | 39 | 24 | 15 | 2362 | 6496 | 12795 |
| 118 | 3 | 10 | 34 | > 50 | > 50 | > 50 | > 50 | 48 | 30 | 6496 | 18307 | 35827 |
| 118 | 4 | 9 | 31 | > 50 | > 50 | > 50 | > 50 | 43 | 27 | 5118 | 14173 | 27756 |
| 118 | 8 | 6 | 23 | 40 | > 50 | > 50 | 45 | 27 | 17 | 2559 | 6890 | 13583 |

Specification text

This specification text describes the general properties of the product. Texts for variants can be generated with our Easy Product Finder design program.

Specification text

Sound attenuator splitters used for the reduction of fan noise and air-regenerated noise in air conditioning systems. Attenuation effect due to absorption. Energy-saving as well as hygiene tested. The installation kit consists of an aerodynamically profiled frame (bullnose radius of 0.8") and sound absorbing material. The splitter frame reduces pressure losses and air-regenerated noise. The special profile helps to reduce the weight and increase the rigidity of the splitters. Frame edges are folded to protect the sound absorbing infill. Insertion loss and sound power level of air-regenerated noise measured according to EN ISO 7235. Hygiene compliant with VDI 6022, VDI 3803 Part 1 and DIN 1946 Part 4. Suitable for areas with potentially explosive atmospheres (ATEX), zones 1, 2, 21 and 22 (outside) according to Directive 1999/92/EC.

Special features

- Increased insertion loss even in the high-frequency range
- Energy savings due to aerodynamically profiled splitter frame
 - Up to 30 % lower differential pressure
- Hygiene tested and compliant with VDI 6022
- Multi-section construction available for large dimensions

Materials and surfaces

- Splitter frame and centre mullion made of galvanised sheet steel 1.0917 or stainless steel 1.4301
- Expanded metal facing made of galvanised steel 1.0917
- Perforated metal facing made of stainless steel 1.4301
- Absorption material is mineral wool
 - To EN 13501, fire rating Class A1, non-combustible
 - RAL quality mark RAL-GZ 388
 - Biosoluble and hence hygienically safe according to the German TRGS 905 (Technical Rules for Hazardous Substances) and EU directive 97/69/EC
- Faced with glass fibre fabric as a protection against erosion from airflow velocities of up to 3937 fpm
- Inert to fungal and bacterial growth according to EN 846

Construction

Splitter surface

- F: Glass fibre fabric
- L: glass fibre fabric faced with expanded metal as an additional mechanical protection for the sound absorbing material

Materials and surfaces

- No entry: galvanised steel 1.0917
- A2: stainless steel 1.4301
 - Construction L: Glass fibre fabric with perforated metal facing as an additional mechanical protection for the sound absorbing material
- P1: Powder-coated, RAL 7001, silver grey

Technical data

- Splitter thickness: 4", 8", 9", 12"
- Dimensions: 6" × 18" – 59" × 98", 18" × 6" – 98" × 59"
 - Height subdivided: up to 197"
 - Length subdivided: up to 197"
 - Intermediate sizes: in increments of 0.04"
 - Operating temperature: up to 212 °F, variant L up to 572 °F for 8 h max.

The length (L) of splitter sound attenuators refers to the airflow direction.

Sizing data

- B [in]
- H [in]
- L (in airflow direction) [in]
- q_v (cfm)
- D_e At 250 Hz [dB]
- Δp_{st} [in WC]

Order code

XK - ... - F - A2 / 8 × 24 × 59
 | | | | | | |
 1 2 3 4 5 6 7

1 Type

XK Sound attenuator splitter

5 Splitter thickness [in]

4, 8, 9, 12

2 Variant

No entry: TROX standard variants

6 Height [in]

6 – 197

3 Splitter surface

F Glass fibre fabric

L Glass fibre fabric and expanded metal

7 Length in airflow direction [in]

6 – 197

4 Material

No entry: galvanised steel (1.0917)

A2 Stainless steel (1.4301)

P1 Powder-coated RAL 7001, silver grey

Order example: XK-L/8×59×39

| | |
|--------------------|---------------------------------------|
| Splitter surface | Glass fibre fabric and expanded metal |
| Splitter thickness | 8" |
| Height | 59" |
| Length | 39" |

Assembly material SDK

To be ordered separately if splitters are to be subdivided by others.

SDK - A2 / 8 / 2
 | | | |
 1 2 3 4

1 Type

SDK Accessories for sound attenuator splitters

4 With 2 U-sheets

8 With 2 U-sheets

9 With 2 U-sheets

12 With 2 U-sheets

2 Material

No entry: galvanised steel (1.0917)

A2 Stainless steel (1.4301)

P1 Powder-coated RAL 7001 (galvanised steel (1.0917))

4 No. of clamp sheets for the joints

No entry: H or L ≤ 30" without clamp sheets

2 H or L 30" – 39": 2 clamp sheets

4 H or L ≥ 39": 4 clamp sheets

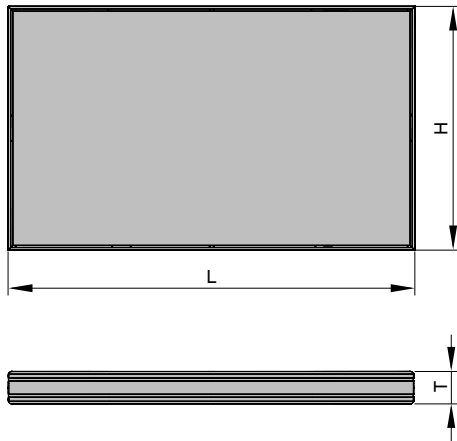
3 Splitter thickness T [in]

No entry: without U-sheets

Order example: SDK-A2/8/2

| | |
|---------------------|--------------------------|
| Material | Stainless steel (1.4301) |
| Splitter thickness | 8", with 2 U-sheets |
| No. of clamp sheets | 2 |

Dimensions



- H: 6" – 98"
- L: 20", 30", 39", 49", 59", 69", 79", 89", 98"
- Intermediate sizes of H and L are possible: 6" – 98" in increments of 0.04"
- Undivided construction: H + L 24" min., 157" max., 220 lbs max.
- Size limit for H or L: If one dimension is greater than 59", the other one must not exceed 59"
- Height or length subdivided is possible for sizes 98" – 197"

The total weight for intermediate sizes can be generated with our Easy Product Finder design program.

Weights

XK 4 – Glass fibre fabric (-F)

| H | L | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 |
| 20 | 7 | 7 | 9 | 11 | 13 | 15 | 18 | 20 | 20 |
| 30 | 7 | 9 | 11 | 13 | 15 | 20 | 22 | 24 | 26 |
| 39 | 9 | 11 | 15 | 18 | 22 | 24 | 29 | 31 | 33 |
| 49 | 11 | 13 | 18 | 22 | 26 | 31 | 33 | 42 | 44 |
| 59 | 13 | 15 | 22 | 26 | 31 | 35 | 44 | 49 | 51 |
| 69 | 15 | 20 | 24 | 31 | 35 | X | X | X | X |
| 79 | 18 | 22 | 29 | 33 | 37 | X | X | X | X |
| 89 | 20 | 24 | 31 | 35 | 42 | X | X | X | X |
| 98 | 20 | 26 | 33 | 40 | 46 | X | X | X | X |

X = subdivided construction

XK 4 – Glass fibre fabric and expanded metal (-L)

| H | L | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 |
| 20 | 9 | 11 | 15 | 18 | 20 | 24 | 26 | 31 | 33 |
| 30 | 11 | 15 | 20 | 24 | 29 | 33 | 37 | 42 | 46 |
| 39 | 15 | 20 | 24 | 31 | 40 | 44 | 49 | 55 | 60 |
| 49 | 18 | 24 | 31 | 40 | 46 | 53 | 60 | 71 | 77 |
| 59 | 20 | 29 | 37 | 46 | 53 | 62 | 75 | 84 | 90 |
| 69 | 15 | 20 | 24 | 31 | 35 | X | X | X | X |
| 79 | 18 | 22 | 29 | 33 | 37 | X | X | X | X |
| 89 | 20 | 24 | 31 | 35 | 42 | X | X | X | X |
| 98 | 20 | 26 | 33 | 40 | 46 | X | X | X | X |

X = subdivided construction

XK 4 – Glass fibre fabric and perforated sheet metal (-L-A2)

| H | L | | | | | | | | |
|----|----|----|----|-----|-----|----|----|-----|-----|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 |
| 20 | 9 | 11 | 15 | 22 | 26 | 31 | 35 | 40 | 44 |
| 30 | 11 | 15 | 22 | 29 | 35 | 42 | 51 | 57 | 64 |
| 39 | 15 | 22 | 29 | 37 | 46 | 57 | 66 | 75 | 84 |
| 49 | 18 | 26 | 35 | 46 | 60 | 71 | 82 | 90 | 106 |
| 59 | 20 | 31 | 42 | 57 | 71 | 82 | 95 | 115 | 126 |
| 69 | 35 | 51 | 66 | 82 | 95 | X | X | X | X |
| 79 | 40 | 57 | 75 | 90 | 108 | X | X | X | X |
| 89 | 46 | 64 | 84 | 101 | 121 | X | X | X | X |
| 98 | 51 | 71 | 90 | 112 | 132 | X | X | X | X |

X = subdivided construction

XK 8 – Glass fibre fabric (-F)

| H | L | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 |
| 20 | 9 | 13 | 15 | 20 | 22 | 26 | 29 | 33 | 35 |
| 30 | 13 | 18 | 22 | 26 | 29 | 35 | 40 | 44 | 49 |
| 39 | 15 | 22 | 26 | 31 | 40 | 44 | 51 | 55 | 60 |
| 49 | 20 | 26 | 31 | 40 | 46 | 53 | 60 | 71 | 77 |
| 59 | 22 | 29 | 40 | 46 | 53 | 62 | 75 | 82 | 88 |
| 69 | 26 | 35 | 44 | 53 | 62 | X | X | X | X |
| 79 | 31 | 40 | 51 | 60 | 68 | X | X | X | X |
| 89 | 33 | 44 | 55 | 66 | 77 | X | X | X | X |
| 98 | 37 | 49 | 60 | 73 | 88 | X | X | X | X |

X = subdivided construction

**XK 8 – Glass fibre fabric and expanded metal (-L)**

| H | L | | | | | | | | | |
|----|----|----|----|-----|-----|----|-----|-----|-----|--|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 | |
| 20 | 13 | 18 | 22 | 26 | 31 | 35 | 40 | 44 | 49 | |
| 30 | 18 | 22 | 29 | 35 | 42 | 49 | 55 | 62 | 68 | |
| 39 | 22 | 29 | 37 | 44 | 55 | 64 | 71 | 79 | 86 | |
| 49 | 26 | 35 | 44 | 57 | 66 | 77 | 86 | 99 | 110 | |
| 59 | 31 | 42 | 55 | 66 | 77 | 90 | 106 | 117 | 128 | |
| 69 | 35 | 51 | 64 | 77 | 90 | X | X | X | X | |
| 79 | 40 | 55 | 71 | 86 | 101 | X | X | X | X | |
| 89 | 46 | 62 | 79 | 95 | 112 | X | X | X | X | |
| 98 | 51 | 68 | 86 | 104 | 123 | X | X | X | X | |

X = subdivided construction

XK 9 – Glass fibre fabric (-F)

| H | L | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|-----|--|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 | |
| 20 | 11 | 15 | 18 | 22 | 26 | 31 | 33 | 37 | 42 | |
| 30 | 15 | 20 | 24 | 29 | 33 | 40 | 44 | 49 | 55 | |
| 39 | 18 | 24 | 31 | 35 | 44 | 51 | 57 | 62 | 68 | |
| 49 | 22 | 29 | 35 | 46 | 53 | 62 | 68 | 79 | 86 | |
| 59 | 26 | 33 | 44 | 53 | 62 | 71 | 84 | 93 | 101 | |
| 69 | 31 | 40 | 51 | 62 | 71 | X | X | X | X | |
| 79 | 35 | 46 | 57 | 68 | 79 | X | X | X | X | |
| 89 | 37 | 51 | 62 | 75 | 86 | X | X | X | X | |
| 98 | 42 | 55 | 68 | 82 | 95 | X | X | X | X | |

X = subdivided construction

XK 9 – Glass fibre fabric and expanded metal (-L)

| H | L | | | | | | | | | |
|----|----|----|----|-----|-----|----|-----|-----|-----|--|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 | |
| 20 | 13 | 18 | 24 | 29 | 33 | 40 | 44 | 49 | 53 | |
| 30 | 18 | 24 | 31 | 40 | 46 | 53 | 60 | 66 | 73 | |
| 39 | 24 | 31 | 40 | 49 | 60 | 68 | 77 | 86 | 95 | |
| 49 | 29 | 40 | 49 | 62 | 73 | 84 | 95 | 108 | 119 | |
| 59 | 33 | 46 | 60 | 73 | 84 | 97 | 115 | 128 | 139 | |
| 69 | 40 | 55 | 68 | 84 | 97 | X | X | X | X | |
| 79 | 44 | 62 | 77 | 95 | 110 | X | X | X | X | |
| 89 | 51 | 68 | 86 | 104 | 121 | X | X | X | X | |
| 98 | 55 | 75 | 95 | 115 | 134 | X | X | X | X | |

X = subdivided construction

XK 9 – Glass fibre fabric and perforated sheet metal (-L-A2)

| H | L | | | | | | | | | |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|--|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 | |
| 20 | 18 | 24 | 31 | 35 | 42 | 51 | 57 | 64 | 71 | |
| 30 | 24 | 33 | 42 | 51 | 60 | 71 | 79 | 88 | 97 | |
| 39 | 31 | 42 | 53 | 64 | 79 | 90 | 104 | 115 | 126 | |
| 49 | 35 | 51 | 64 | 82 | 97 | 112 | 126 | 146 | 159 | |
| 59 | 42 | 60 | 79 | 97 | 112 | 132 | 154 | 172 | 187 | |
| 69 | 51 | 71 | 90 | 112 | 132 | X | X | X | X | |
| 79 | 57 | 79 | 104 | 126 | 148 | X | X | X | X | |
| 89 | 64 | 90 | 115 | 141 | 165 | X | X | X | X | |
| 98 | 71 | 99 | 126 | 154 | 183 | X | X | X | X | |

X = subdivided construction

XK 12 – Glass fibre fabric (-F)

| H | L | | | | | | | | | |
|----|----|----|----|-----|-----|----|-----|-----|-----|--|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 | |
| 20 | 13 | 18 | 22 | 29 | 33 | 37 | 42 | 46 | 51 | |
| 30 | 18 | 24 | 31 | 37 | 42 | 51 | 57 | 62 | 68 | |
| 39 | 22 | 31 | 37 | 46 | 57 | 64 | 73 | 79 | 88 | |
| 49 | 29 | 37 | 46 | 57 | 66 | 77 | 86 | 99 | 110 | |
| 59 | 33 | 42 | 55 | 66 | 77 | 90 | 106 | 117 | 128 | |
| 69 | 40 | 51 | 64 | 77 | 90 | X | X | X | X | |
| 79 | 44 | 57 | 73 | 86 | 101 | X | X | X | X | |
| 89 | 49 | 64 | 79 | 95 | 110 | X | X | X | X | |
| 98 | 53 | 71 | 88 | 104 | 121 | X | X | X | X | |

X = subdivided construction

XK 12 – Glass fibre fabric and expanded metal (-L)

| H | L | | | | | | | | | |
|----|----|----|-----|-----|-----|-----|-----|-----|-----|--|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 | |
| 20 | 15 | 22 | 29 | 33 | 40 | 46 | 53 | 60 | 64 | |
| 30 | 22 | 31 | 37 | 46 | 55 | 64 | 73 | 79 | 88 | |
| 39 | 29 | 37 | 49 | 60 | 73 | 82 | 93 | 104 | 112 | |
| 49 | 33 | 46 | 60 | 73 | 86 | 99 | 112 | 130 | 141 | |
| 59 | 40 | 55 | 71 | 86 | 101 | 117 | 137 | 152 | 165 | |
| 69 | 49 | 66 | 82 | 99 | 117 | X | X | X | X | |
| 79 | 53 | 73 | 93 | 112 | 132 | X | X | X | X | |
| 89 | 60 | 82 | 104 | 126 | 146 | X | X | X | X | |
| 98 | 66 | 90 | 112 | 137 | 161 | X | X | X | X | |

X = subdivided construction

XK 12 – Glass fibre fabric and perforated sheet metal (-L-A2)

| H | L | | | | | | | | | |
|----|----|-----|-----|-----|-----|-----|-----|-----|-----|--|
| | 20 | 30 | 39 | 49 | 59 | 69 | 79 | 89 | 98 | |
| 20 | 20 | 26 | 35 | 42 | 51 | 57 | 66 | 73 | 82 | |
| 30 | 26 | 37 | 49 | 60 | 68 | 82 | 90 | 101 | 112 | |
| 39 | 35 | 49 | 62 | 75 | 90 | 106 | 119 | 132 | 146 | |
| 49 | 42 | 60 | 75 | 93 | 110 | 128 | 143 | 165 | 181 | |
| 59 | 51 | 68 | 90 | 110 | 130 | 150 | 176 | 196 | 214 | |
| 69 | 60 | 82 | 106 | 128 | 150 | X | X | X | X | |
| 79 | 66 | 93 | 119 | 143 | 170 | X | X | X | X | |
| 89 | 75 | 104 | 132 | 161 | 190 | X | X | X | X | |
| 98 | 82 | 115 | 146 | 176 | 209 | X | X | X | X | |

X = subdivided construction

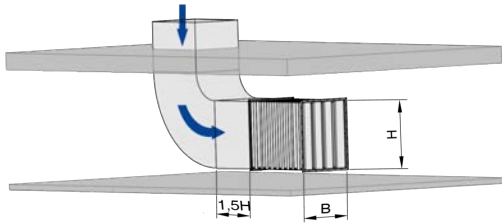
Installation details

Installation and commissioning

- Follow the installation manual and comply with the general codes of good practice in order to achieve the given performance data
- Up to height H = 47", length L = 59" and 88 lbs max.: any installation orientation, but we recommend upright installation of splitters
From height H = 47": upright installation only
- The length (L) of sound attenuator splitters and splitter sound attenuators refers to the airflow direction; be sure to note how width, height and length are defined, particularly in case of a vertical airflow

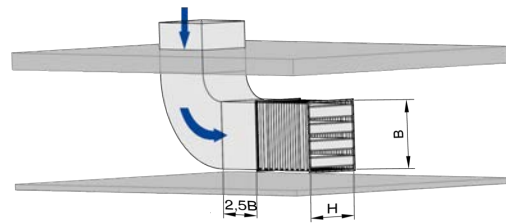
- A turbulent airflow may cause damage to the splitters
 - A straight upstream section is required upstream of the sound attenuator
 - The recommended minimum upstream section depends on the change of direction, change of cross-section and splitter arrangement
- Installation in ducts outside closed rooms requires sufficient protection against the effects of weather

Upstream conditions after bends, junctions or a narrowing or widening of the duct, vertical upstream section, splitters upright



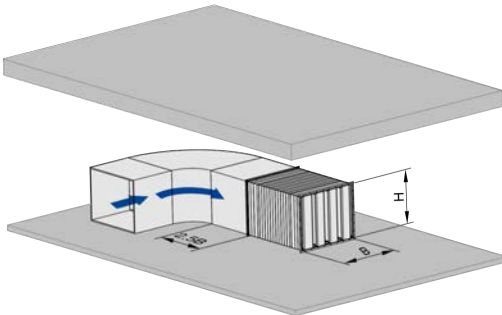
B Width of the sound attenuator
H Height of the sound attenuator and the splitters

Upstream conditions after bends, junctions or a narrowing or widening of the duct, vertical upstream section, splitters lying flat



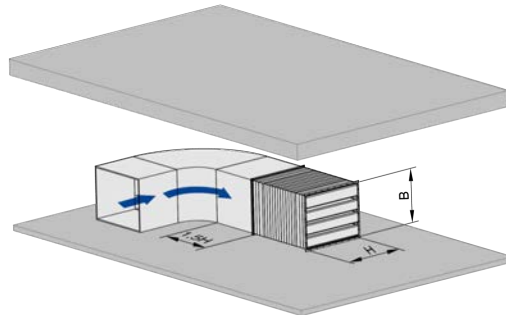
B Width of the sound attenuator
H Height of the sound attenuator and the splitters
Installation with the splitters lying flat only for splitters up to height 47"

Upstream conditions after bends, junctions or a narrowing or widening of the duct, horizontal upstream section, splitters upright



B Width of the sound attenuator
H Height of the sound attenuator and the splitters

Upstream conditions after bends, junctions or a narrowing or widening of the duct, horizontal upstream section, splitters lying flat



B Width of the sound attenuator
H Height of the sound attenuator and the splitters
Installation with the splitters lying flat only for splitters up to height 47"

Accessories - SDK

- U-sheets and clamp sheets to join attenuator splitters subdivided by others.
 - Depending on the splitter construction:
 - Material
 - Splitter thickness for U-sheets
 - No. of clamp sheets
- Screws for fixing U-sheets and clamp sheets are to be provided by others.

No. of clamp sheets per splitter joint:

H or L ≤ 30": without clamp sheet

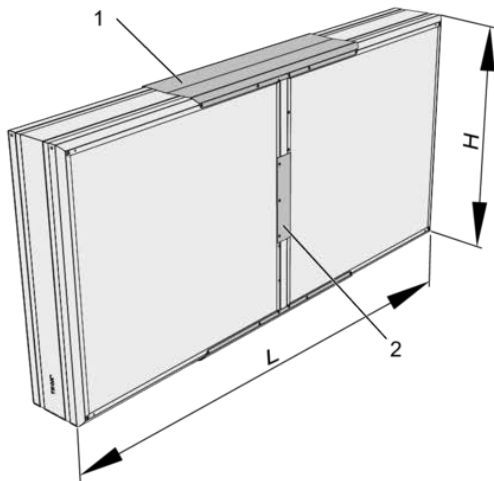
H or L 30" – 39": 2 clamp sheets (1 on each side)

H or L ≥ 39": 4 clamp sheets (2 on each side)

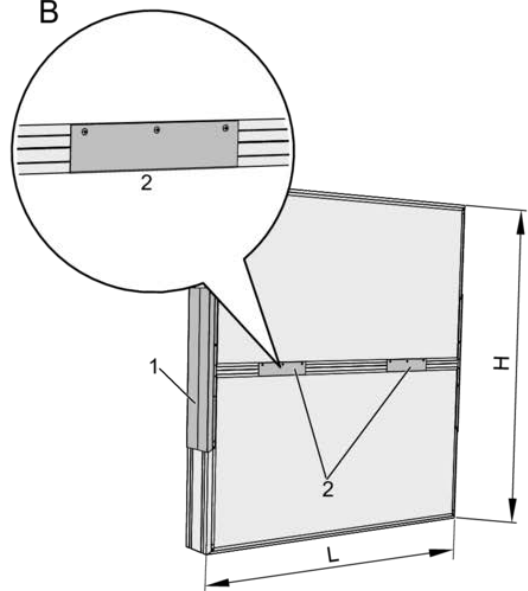
No. of U-sheets per splitter joint: 2

Follow the instructions in the installation manual.

A



B



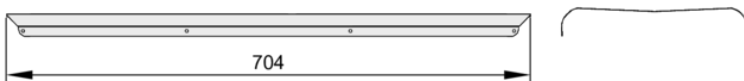
A Length subdivided

- H 39" × L 157" with 2 U-sheets, 2 clamp sheets

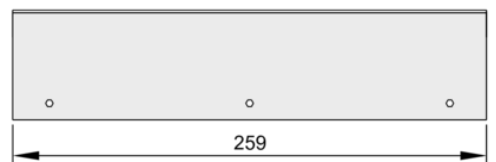
B Height subdivided

- H 79" × L 98" with 2 U-sheets, 4 clamp sheets

1



2



1 U-sheet

2 Clamp sheet

Nomenclature

| | |
|---|--|
| L [in] Length of sound attenuator including spigot (always in airflow direction) | S [in] Airway width |
| L₁ [in] Length of part 1 of a splitter sound attenuator with the length subdivided | m [lbs] Weight |
| L₂ [in] Length of part 2 of a splitter sound attenuator with the length subdivided | f_m [Hz] Octave band centre frequency |
| B [in] Sound attenuator width and duct width | D_e [dB] Insertion loss |
| B₁ [in] Width of part 1 of a splitter sound attenuator with the width subdivided | q_v [cfm] Volume flow rate |
| B₂ [in] Width of part 2 of a splitter sound attenuator with the width subdivided | Δp_t [in WC] Total differential pressure |
| H [in] Sound attenuator height and duct height (upright splitters) | v_s [fpm] Airflow velocity |
| T [in] Splitter thickness | Lengths All lengths are given in inches [in] unless stated otherwise. |
| | Measured values All sound power levels are based on 1 pW. All values were measured in a TROX lab and to EN ISO 7235. Intermediate values may be achieved by interpolation. Lab measurements exceeding 50 dB are given as 50 dB, based on practical conditions. |